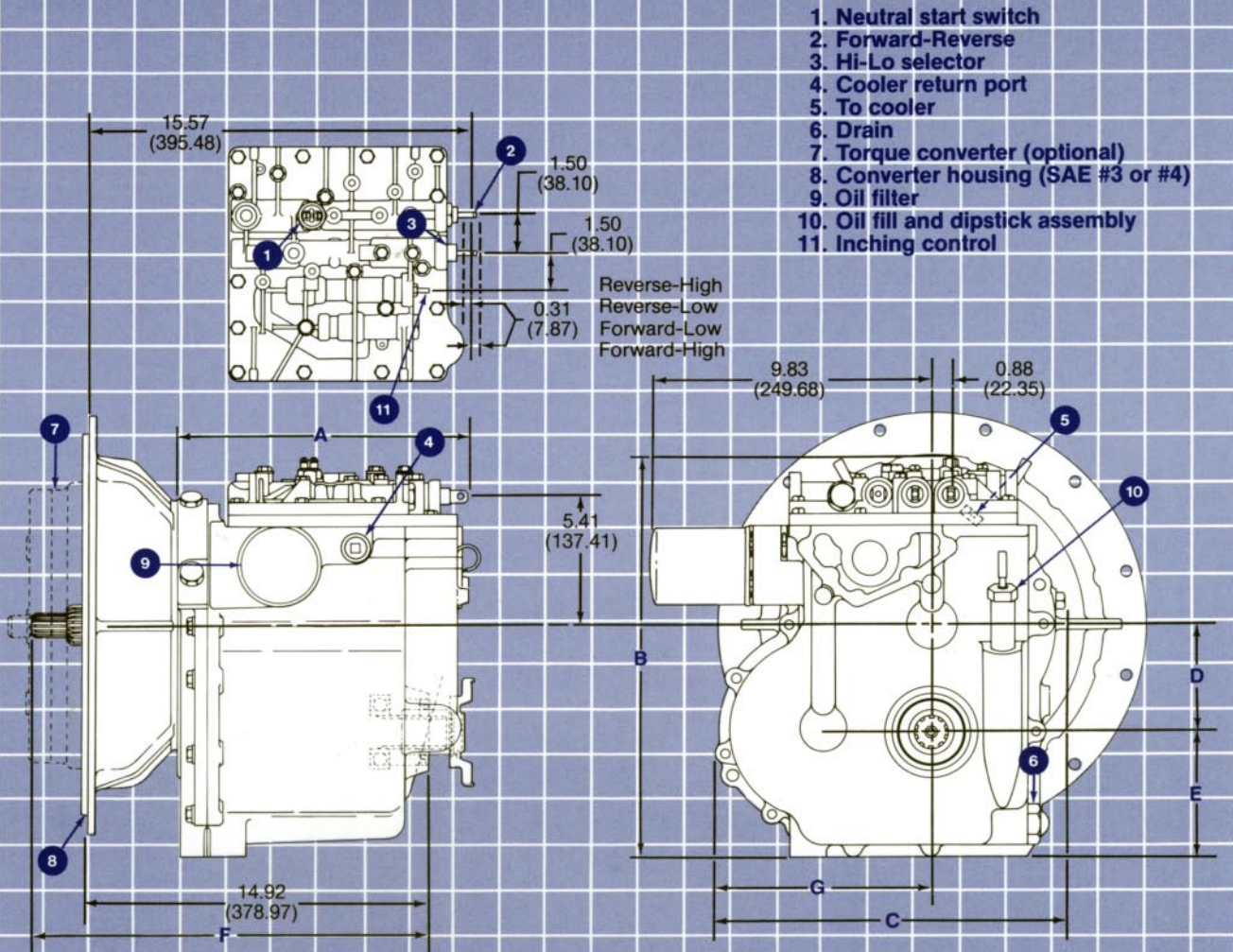


PR2 Assemblies



- 1. Neutral start switch
- 2. Forward-Reverse
- 3. Hi-Lo selector
- 4. Cooler return port
- 5. To cooler
- 6. Drain
- 7. Torque converter (optional)
- 8. Converter housing (SAE #3 or #4)
- 9. Oil filter
- 10. Oil fill and dipstick assembly
- 11. Inching control

Reverse-High
Reverse-Low
Forward-Low
Forward-High

PR2 Assembly Dimensions inches (millimeters)

Dim. A	Dim. B	Dim. C	Dim. D	Dim. E	Dim. F	Dim. G
12.18 (309.37)	16.94 (430.28)	14.47 (367.54)	4.51 (114.55)	9.75 (247.65)	17.06 (433.32)	8.94 (227.08)

PR2 Specifications nominal (subject to change without notice)

Ratio* high	0.97, 1.03, 1.22:1
low	1.84, 2.38, 2.55:1
Weight (dry, less converter)	206 lbs. (93.4 kg)
Controls, selector	two spool-mechanical electrical-optional
inching	mechanical
Spline, input	29 tooth, external involute
output	10 tooth, internal involute, flat root, side fit 16/32 D.P., P.A., P.D.
Oil filter	standard

*For other ratio possibilities contact Velvet Drive Transmissions.